

Description

Crest PAC-21 was formulated to provide combined shop cleaning functions and thereby eliminate multiple step functions. Cleaning and paint stripping qualities are excellent and the product is rich in wetting and chelating agents to assure removal of light rust. PAC-21 also brightens metal surfaces and even provides subsequent post rust inhibition.

- » Users of Crest's PAC-21 have found it has exceptionally long tank life.
- » A tank of PAC-21 will continue to give extra high performance for week after week.
- » Longer tank life contributes to the efficiency of your operation (less tank downtime) and reduces cost.

Method of Use

Application Methods

- » Immersion

Mixing Instructions

1. Fill the tank with $\frac{2}{3}$ of the desired amount of water.
2. Add the PAC-21.
 - » For light cleaning, dissolve 4 to 6 oz. PAC-21 per gallon of water.
 - » For paint and rust removal, dissolve 12 to 16 oz. PAC-21 per gallon of water.
3. Mix thoroughly in cold water before heating.
4. Add remaining amount of water and heat to operating temperature.
 - » For light cleaning: 180° to 190°F.
 - » For paint and rust removal: 190° to 200°F.
5. Keep at operating temperature during the cleaning operation.

Application Instructions

- » Dip part into the tank and let set. The amount of time that is needed to clean the part will be determined by how dirty and what kind of soils are on the part.
- » After field testing, a time will be determined to clean the parts to a water break free surface.
- » After cleaning the parts, rinse with hot or cold water. Hot water is preferred for rinsing.

Equipment

- » Use mild steel tanks and heating coils.

Caution

Do **not** use on tin or aluminum surfaces. Refer to product labels and Safety Data Sheets for precautionary and handling information.

Warranty and Liability Disclaimer

The above information and recommendations concerning this product are based upon our laboratory tests and field use experience; however, since conditions of actual use are beyond our control, any recommendations, or suggestions, are made without warranty, expressed or implied. Manufacturer's and seller's sole obligation shall be to replace that portion of the product shown to be defective. Neither shall be liable for any loss, damage or injury, direct or consequential, arising out of the use of this product.